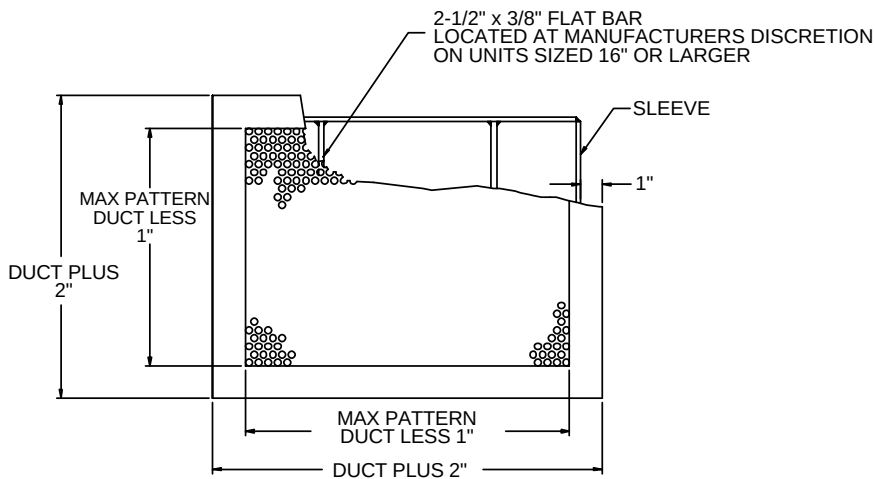
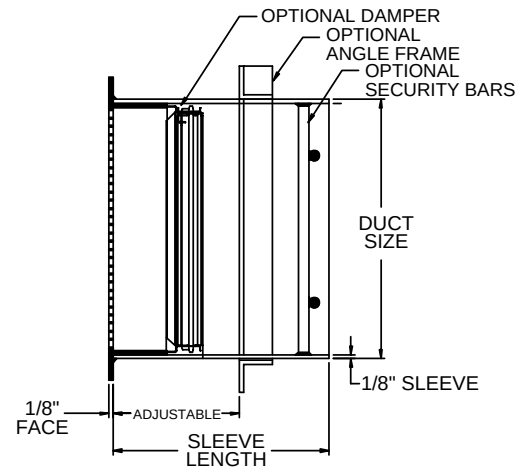


SG300 Standard Construction Details

- **Face Plate:** 1/8" aluminum with 5/16" dia. round holes on 7/16" staggered centers, 1" border
- **Sleeve:** 1/8" aluminum (available in 6", 8", 10", 12" & 18" lengths)
- **Finish:** White (WH) or Mill (ML)
- **All welded construction**



Face View Detail



Side View / Damper Detail

Options / Accessories:

☐ **Angle Frame**

1-1/2" x 1-1/2" x 1/8" aluminum angle iron welded at corners
(shipped loose and unpainted for field mounting)

☐ **Anchor Bars**

1/2" dia. x 3" long aluminum bars positioned 3" from back of face plate on top & bottom of sleeve

☐ **Security Bars**

1/2" dia. aluminum bars on 6" centers, security bar grid is tack welded twice at each intersection and welded completely around at the sleeve joint

☐ **Damper**

Face operated or rear operated aluminum opposed blade damper is welded into sleeve

Available Sizes:

6" x 4" to 30" x 30" in 2" increments (9" x 9" is the only odd size available)

Dimensions are in inches. Product information subject to change without notice.

PROJECT:	SUBMITTED BY:	DATE: 2-25-02	SD-1830
ARCHITECT:		SG300 Security Grille Perforated Face Aluminum	
ENGINEER:			
CONTRACTOR:			
LOCATION:			