

SPECIFICATIONS

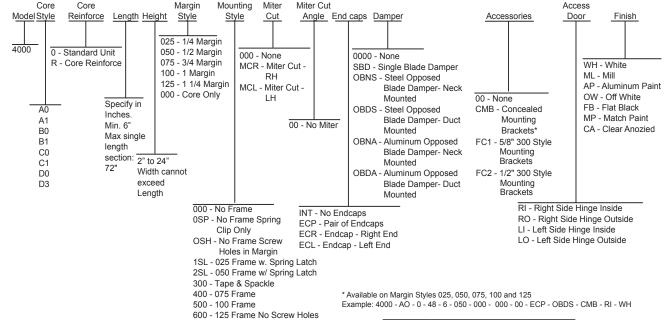
4000 Series

4000 Series Suggested Specification:

Furnish and install Tuttle & Bailey® Imperialine® 4000 Series extruded aluminum linear bar grilles where shown on the plans. Core styles shall be grilles as 0°, 15°, 30° or 0° pencil proof shapes as detailed. Grille margins shall be specified to overlap or recess in the opening as required to fit the wall or ceiling finish. Mounting frames shall be furnished (if required) with positive holding concealed fasteners. When used to form plaster openings, frames shall be furnished with rigid bracing to maintain the opening size. Grilles and mounting frames shall be furnished in one piece up to 72" in length. Continuous grille sections shall butt with hairline joints and be provided with

interlocking splines. Grille margins shall be mitered and mechanically fastened to provide a neat hairline corner appearance. Volume dampers shall be furnished behind all active supply sections. Blank offs shall be provided behind inactive sections and mitered corner sections. Finish shall be white finish (WH).

Performance ratings of minimum pressure, sound, throw and room velocity shall be tested in accordance with ANSI/ASHRAE 70-2006 Standards. Grille sizes shall be selected to provide required throw and pressure loss at NC 35 level.



| Core Style | | | |
|------------|--------|---------|------------|
| Code | Bar Th | Spacing | Deflection |
| A0 | 1/8" | 1/4" | 0° |
| A1 | 1/8" | 1/4" | 15° |
| B0 | 1/8" | 1/2" | 0° |
| B1 | 1/8" | 1/2" | 15° |
| C0 | 7/32" | 1/2" | 0° |
| C1 | 7/32" | 1/2" | 15° |
| D0 | 7/32" | 7/16" | 0° |
| D3 | 7/32" | 7/16" | 30° |

6SH - 125 Frame w/ Screw Holes 800 - 3/16 HD Frame

900 - 1" HD Frame No Screw Holes 9SH - 1" HD Frame w/ Screw Holes